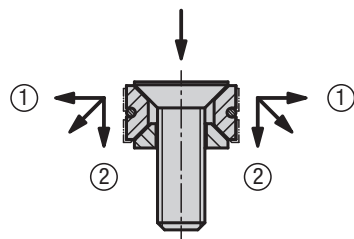


Centring clamps

round

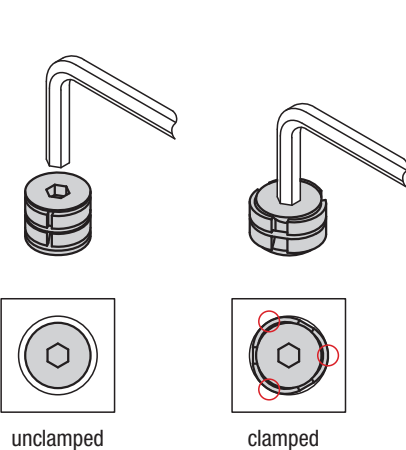
Technical information:

- These clamps grip the inside diameter of a workpiece.
- The wedge shape enables high clamping forces on the workpiece.

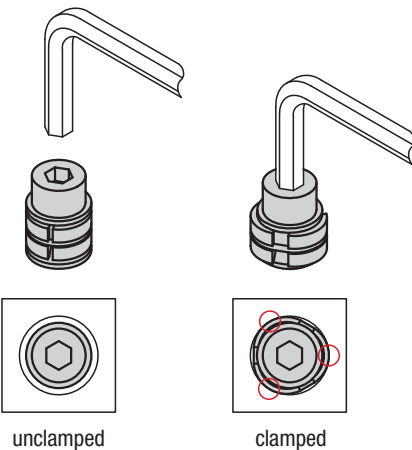


- (Jaws exert positive down force)
- ① Horizontal thrust against workpiece
 - ② Vertical thrust prevents the workpiece lifting

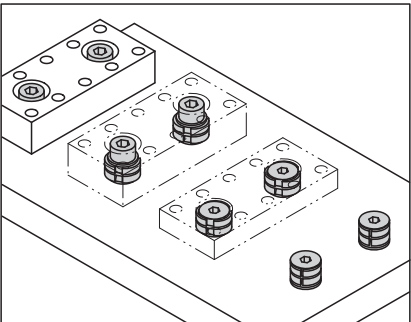
Form A:



Form B:



Note:
The clamp makes point contact with the bore wall when clamped.



For accurate repeat positioning use these clamps together with a positioning unit. Clamping is carried out with the centring clamp.

