# 5-axis clamping system compact smooth vice jaws



### Item description/product images



Tractive force 5-axis clamping system compact



## Description

#### Material:

Base plate and jaw hardened steel. Vice jaws tool steel.

#### Version:

Jaws black oxidised. Jaw plates bright.

#### Note:

The easy operability and rapid adjustment using a scale means that the clamping jaws can be quickly and surely adapted to new workpieces.

The workpiece is always centred through the systematic construction of the 5-axis compact clamping system.

The optimal accessibility to the workpiece allows short, standard tooling to be used. Tooling costs are significantly reduced.

Positive down force by a clamping depth of >5 mm. Clamping widths of 20 mm to 320 mm are possible.

### Assembly:

The 5-axis clamping system compact can be mounted on T-slot tables, grid systems or, using an adapter flange on conventional zero-point clamping systems.

#### Supplied with:

Baseplate K0994 Clamping jaw K0976 Extension shaft K0990.060 Extension shaft K0990.120 Adapter shaft K0991.060 Adapter shaft K0991.120 Threaded spindle K0940.999.002 Spindle nut K0940.999.003

#### Accessory:

Seating ledges K0974 Jaw plates K0975 Pendulum jaws K0988 Centre jaws K0987 Coupling for cross-clamping K0992

Order the seating ledges and jaw plates with pins separately.

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## Drawings



#### **Overview of items**

## 5-axis clamping system compact, smooth vice jaws

Order No.	A	В	С	H	L	Tractive force max. kN	Suitable shoulder screw	weight kg
K0973.124000901500	70	90	8/3	12/17	57,5	see diagram	K0815.12055	21,96
K0973.124001251500	105	125	8/3	12/17	58	see diagram	K0815.12055	30,16



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**Overview of items** 

