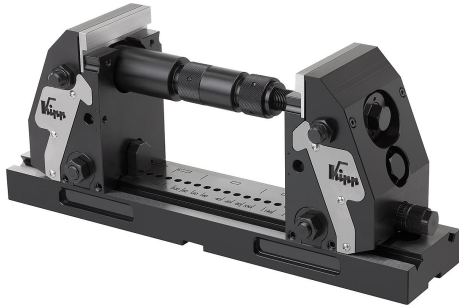
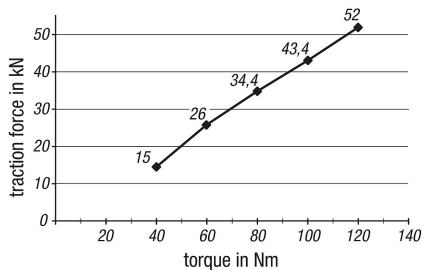


5-axis clamping system compact smooth vice jaws

Item description/product images



Tractive force 5-axis clamping system compact



Description

Material:

Base plate and jaw hardened steel.

Vice jaws tool steel.

Version:

Jaws black oxidised.

Jaw plates bright.

Note:

The easy operability and rapid adjustment using a scale means that the clamping jaws can be quickly and surely adapted to new workpieces.

The workpiece is always centred through the systematic construction of the 5-axis compact clamping system.

The optimal accessibility to the workpiece allows short, standard tooling to be used. Tooling costs are significantly reduced.

Positive down force by a clamping depth of >5 mm.

Clamping widths of 20 mm to 320 mm are possible.

Assembly:

The 5-axis clamping system compact can be mounted on T-slot tables, grid systems or, using an adapter flange on conventional zero-point clamping systems.

Supplied with:

Baseplate K0994

Clamping jaw K0976

Extension shaft K0990.060

Extension shaft K0990.120

Adapter shaft K0991.060

Adapter shaft K0991.120

Threaded spindle K0940.999.002

Spindle nut K0940.999.003

Accessory:

Seating ledges K0974

Jaw plates K0975

Pendulum jaws K0988

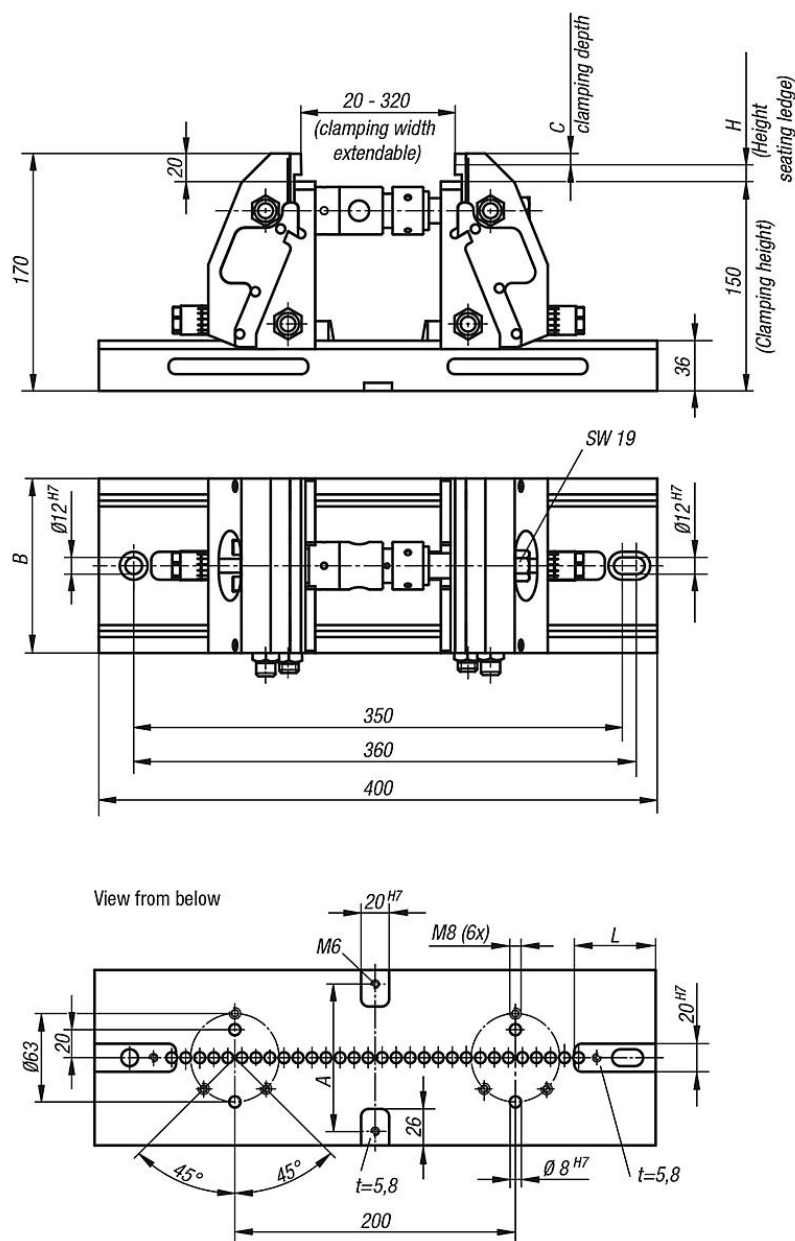
Centre jaws K0987

Coupling for cross-clamping K0992

Order the seating ledges and jaw plates with pins separately.

5-axis clamping system compact smooth vice jaws

Drawings



Overview of items

5-axis clamping system compact, smooth vice jaws

| Order No. | A | B | C | H | L | Tractive force max. kN | Suitable shoulder screw | weight kg |
|--------------------|-----|-----|-----|-------|------|---------------------------|----------------------------|--------------|
| K0973.124000901500 | 70 | 90 | 8/3 | 12/17 | 57,5 | see diagram | K0815.12055 | 21,96 |
| K0973.124001251500 | 105 | 125 | 8/3 | 12/17 | 58 | see diagram | K0815.12055 | 30,16 |

