

Centring clamp stainless steel pneumatic



Item description/product images



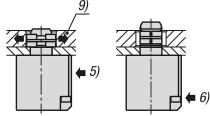


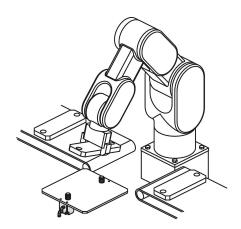












Description

Product description:

Workpieces are clamped and released by compressed air. The possible clamping diameter is from 16 to 20 mm.

Material:

Body, stainless steel. Seal, NBR.

Version:

Stainless steel bright.

Note for ordering:

Cylinder head screws M4X35 for fastening from below are included with delivery. Cylinder head screws with low head M5 for fastening from above are not included with delivery.

Note:

Installed dimensions for plate thickness 6 mm.

The stated retaining forces are related to an operating pressure of 0.5 Mpa and a surface quality of Ra 1.6 μm .

Repeat accuracy in this case is ± 0.2 mm.

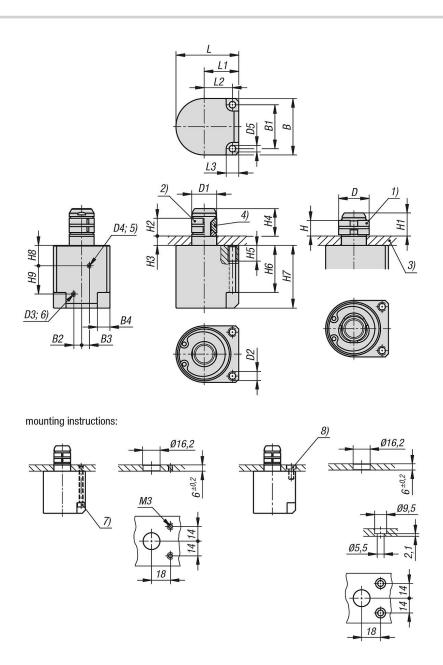
Drawing reference:

- 1) "Clamping" position
- 2) "Release" position
- 3) Mounting plate
- 4) 0-ring
- 5) "Clamping" connection
- 6) "Release" connection
- 7) Cylinder head screw M4
- 8) Cylinder screw with low head M5
- 9) Workpiece

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Drawings



Overview of items

Centring clamp stainless steel, pneumatic

Order No.	В	B1	B2	В3	B4	D	D1	D2	D3	D4	D5	Н	H1	H2
K1742.16	36	28	5	5	7,5	20	16	M5	М3	М3	4,2	10	14,7	11,3

Order No.	H3	H4	H5	Н6	H7	Н8	Н9	L	L1	L2	L3	Holding force N	Operating pressure MPa
K1742.16	6	17,5	10	30	40	13	18	40	22	18	8	77	0,3 - 0,7



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